

Page 8, line 3, replace "503" with --501--;

Page 8, line 17, replace "181" with --130,131--;

Page 8, line 29, after "protrude", insert --, with the
remaining material shown at 103--;

Page 9, line 15, insert after "short", --, truncated--;

and

Page 10, line 12, after "650", insert --as shown in
Figure 6A--.

III. AMENDMENTS TO THE DRAWINGS

It has been discovered that the drawings originally filed contain several errors as related to inclusion and placement of the reference numerals used in the written specification. A set of formal drawings having the corrections made is submitted herewith. Approval is requested.

IV. AMENDMENTS TO THE CLAIMS

Please amend the claims as follows:

1. (Amended) A one piece chassis comprising: [,]
one piece of metal formed to include;
a channel having a top, a bottom[,] and a pair of
sides[,];
[each of said sides integrally formed at the
bottom edge thereof with said bottom to form a channel,]

a plurality of flanges positioned [formed integrally formed] at the top [edge of each] of said channel [sides,] and adapted for attachment of footwear; and

a plurality of holes positioned [axle supports formed] in said pair of sides and adapted to receive axles for skate wheels.

2. (Amended) The chassis recited in claim 1 [wherein ,] further including;

[said axle supports include integral spacer] means for spacing the skate wheels between said [pair of] sides.

3. (Amended) The chassis recited in claim 1 wherein [,] said bottom includes a plurality of coined [elongated] apertures therethrough for receiving the skate wheels.

Please cancel claim 4.

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5. (Amended) The chassis recited in claim 1 wherein [,] said [pair of] sides are substantially parallel to each other.

6. (Amended) The chassis recited in claim 1 wherein [,] said [pair of] sides are inclined toward each other adjacent said top edge.

5. (Amended) The chassis recited in claim 1 [wherein ,]
further including;

[a spacer tab] at least one support brace extending from
[integrally formed with] at least one of said [pair of] sides,
[and further] attached to the other one of said sides, and
adapted to provide rigidity to said chassis [form a support
member for said pair of sides].

6. (Amended) The chassis recited in claim 1 further including
[,] at least one embossment in at least one [each] of said [pair
of] sides.

7. (Amended) The chassis recited in claim 1 further including
[,] at least one gusset formed between each flange and the
associated one of said [pair of] sides.

Please cancel claims 10-12 without prejudice.

Please add the following new claims:

13. An in-line skate comprising:

a chassis having a top portion, a bottom portion and
two sides extending in a length direction;
footwear mounted to the top portion of the chassis;

a plurality of coined apertures positioned in the bottom portion of the chassis along its length direction and having projections that extend from each side of the chassis toward the opposite side of the chassis; and

a plurality of wheels and axles rotatably mounted in the coined apertures and spaced between the two sides of the chassis by the projections.

14. An in-line skate chassis comprising:

a pair of sides including a first side, and a second side rigidly positioned substantially parallel to the first side;

a first plurality of coined spacers formed in the first side and a second plurality of coined spacers formed in the second side;

the first plurality of spacers extending from the first side toward the second side; and

the second plurality of spacers extending from the second side toward the first side.

15. An in-line skate comprising:

a chassis, a plurality of wheels and axles rotatably mounted to a bottom part of the chassis, and footwear mounted on a top part of the chassis;

the chassis including a first side extending along a first direction and a second side extending in a direction substantially parallel to the first;

the first side including a plurality of first side holes formed in its bottom part;

said first side holes being surrounded by a plurality of coined spacers extending from the first side in a direction toward the second side;

the second side including a plurality of second side holes formed in its bottom part;

said second side holes being surrounded by a plurality of coined spacers extending from the second side in a direction toward the first side;

said axles extending through said holes in said first side and said second side; and

said wheels mounted on said axle and spaced between said sides by said spacers.

16. The in-line skate chassis of claim 14 further including at least one embossment in at least one of said sides.

17. The in-line skate of claim 15 further including at least one embossment in the first side; and

at least one embossment in the second side.